

DERWENT INFORMATION LTD ANSWER 17 OF 21 WPIDS COPYRIGHT 2001

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A 19771020 (197831)* PI SU 573453

bubbling unit - includes ***pulsed*** TI counterweighted housing at furnace bottom to prevent secondary ***bubbling***

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573453 A UPAB: 19930901 AB

The pulse bubbler for stirring glass melt eliminates formation of secondary fine bubbles and has counterweighted housing which receives proessurized gas from the manifold. This ensures buoyancy of the housing and its relative shift w.r.t. the furnace bottom.

The movement causes the formation of a bubble which escapes from the housing, and the equilibirium of gravity and buoyancy forces is broken. The housing drops back into its starting position and a new pressure build-up initiates repeat of the cycle. The clear break of the bubble eliminates seeding of the glass melt, and the frequency of bubble escape is adjusted by gas pressure control.

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